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# Best practices for maintaining critical Traction Components over the lifetime of a vehicle

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Maintenance through the ages

Drivers for Mid-Life Overhaul

**Refurbishment solutions** 



#### Maintenance through the ages



*EMD F7 Locomotive, build 1949-1953, Photography credit: Wikimedia Commons* 



*SBB Re460 Locomotive, build 1991-1996 Photography credit: bahnbilder.ch* 

#### Past

- High demand for preventive maintenance
- Low complexity
- High portion of mechanical components
- Continuous maintenance without major changes in design over very long time
- Maintenance fully realized by the operator

#### Today

- Reduced preventive maintenance
- High complexity
- Components as "Black Boxes" from suppliers
- Obsolescence issues on electronic components
- Cost and time pressure in workshops



Life Cycle Costs Reduction

Obsolescence and maintenance issues

Reliability

System Improvement

Energy savings





Obsolescence – Solve Spare Parts availability issues

Standardized building blocks

Simplified Maintenance

Increased availability



Water cooled IGBT phase leg. Standardized building blocks provide long term availability of spare parts



Reliability – Don't miss the right time to start!







System Improvement – Seize the Opportunity





Energy Savings – State of the Art technology for an optimized energy efficiency

State of the Art Technology

#### System optimization







Find the right scope and project setup

		Scope		
		<b>Retrofit Light</b> Replace selected components	<b>System Upgrade</b> Replace complete Traction System e.g. DC to AC Motors	<b>Full Train</b> <b>Overhaul</b> Replace complete electrical system
cution	On-Site <i>Replacement of Pre-Assemblies directly in Transit Authority Workshop</i>	<ul> <li>Less cost</li> <li>Quicker execution</li> <li>Operator- and Second Sec</li></ul>	on upplier-Staff work	
Exe	Off-Site <i>Upgrading the train in a third party rail workshop</i>		<ul> <li>Integrated Solut</li> <li>Longer duration</li> <li>Train needs to b premise (Logistic)</li> </ul>	ion e transported off c Risks)



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		Scope		
		<b>Retrofit Light</b> Replace selected components	<b>System Upgrade</b> Replace complete Traction System e.g. DC to AC Motors	Full Train Overhaul Replace complete electrical system
Execution	On-Site <i>Replacement of Pre-Assemblies directly in Transit Authority Workshop</i>	Commuter train, Germany 2015, 70 Vehicles	SBB Re460 5 – 2021, > 100 Locomotives	
	Off-Site <i>Upgrading the</i> <i>train in a third</i> <i>party rail</i> <i>workshop</i>	Als 20	stom, MTA, Baltimore 14 – 2015, 53 Light Rail Vehicles	SJ X2 2015 – 2018, (1+) 35 HST



Traction Converter Integrated in Existing Commuter Train Cabinet

Box in the box integration

Keeping vehicles interfaces untouched

Very high level of integration

"Plug – Play" Installation, performed directly by the train operator



Customized
 Existing cabinet
 cooling unit
 with integrated
 ABB solutions

10-Phase Power Electronic Building Block



Adaptation to the existing vehicle interfaces





Adaptation to the existing vehicle interfaces

Mechanical Interface





Hybridization of a Diesel Train

Recuperation of braking energy

**Driving Modes** 

- Diesel Only
- Diesel + Battery
- Catenary
- Catenary + Battery
- Battery only





