



# FITTING CBTC TO WORK CARS - NICE TO HAVE?

**Mike Palmer**

**Chief Operating Officer – Toronto Transit Commission**

**APTA - June 2017**



# THE STORY SO FAR.....

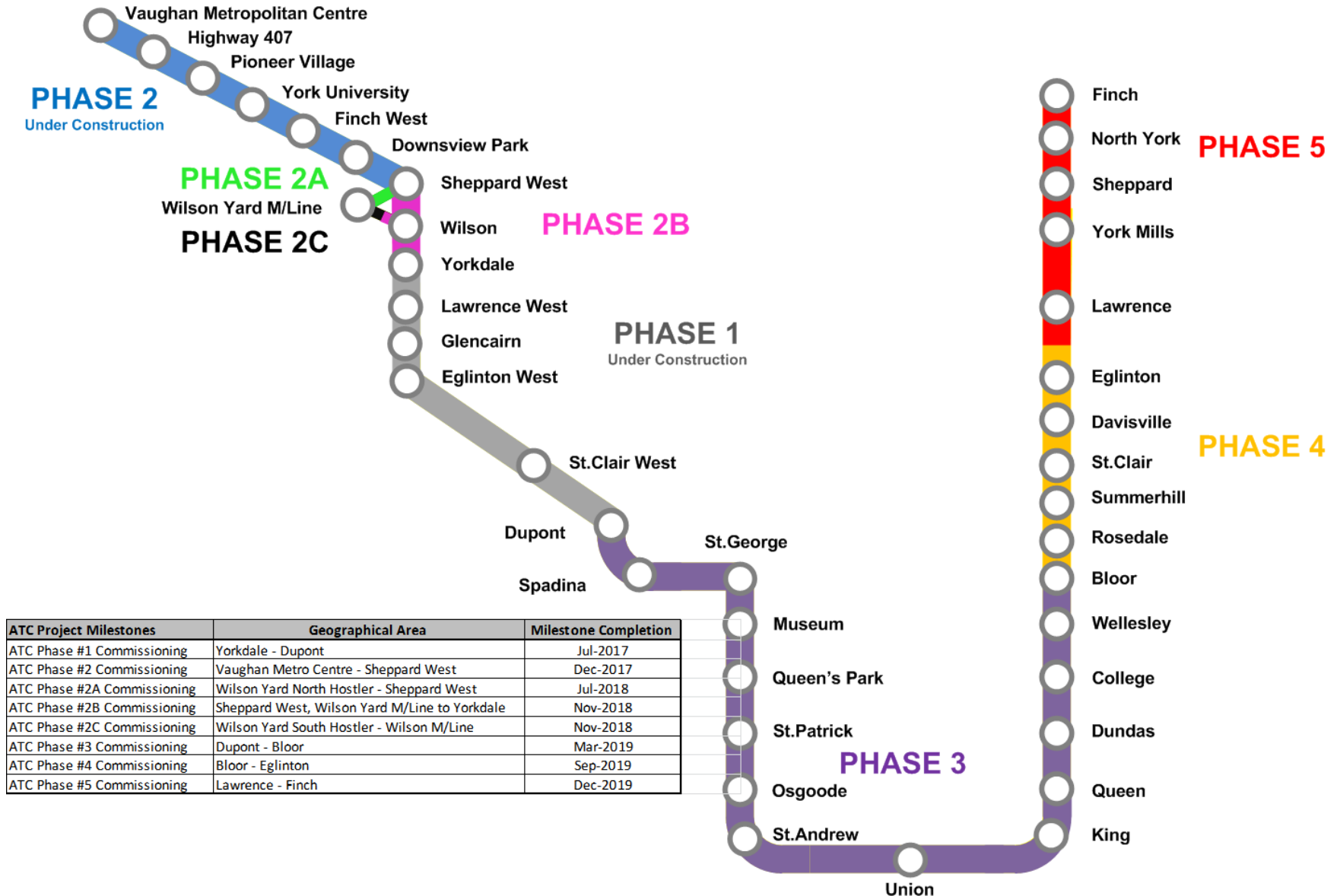


- 1st Contract (of 7) let in c2006
  - 3 interlockings at end of line
  - CBIs with new train-stops, signals and IJs
  - CBIs had the requirement for overlay / compatible with CBTC system
  - Not previously done by the two contractors i.e. new marriage
- 6 further contracts let to different 3 suppliers
- Rationalisation of contract in March 2015
  - One for main line and one for yard
- Secondary detection system significantly de-scoped
  - Was - signals, train-stops and block joints
  - Now - axle counters and signals protecting switches
- Old line – new signalling / new extension – old signalling
- Extended line – one system and one solution



# MIGRATION TO CBTC

## LINE#1 + TYSSSE IMPLEMENTATION SCHEDULE



ATC Project Milestones	Geographical Area	Milestone Completion
ATC Phase #1 Commissioning	Yorkdale - Dupont	Jul-2017
ATC Phase #2 Commissioning	Vaughan Metro Centre - Sheppard West	Dec-2017
ATC Phase #2A Commissioning	Wilson Yard North Hostler - Sheppard West	Jul-2018
ATC Phase #2B Commissioning	Sheppard West, Wilson Yard M/Line to Yorkdale	Nov-2018
ATC Phase #2C Commissioning	Wilson Yard South Hostler - Wilson M/Line	Nov-2018
ATC Phase #3 Commissioning	Dupont - Bloor	Mar-2019
ATC Phase #4 Commissioning	Bloor - Eglinton	Sep-2019
ATC Phase #5 Commissioning	Lawrence - Finch	Dec-2019

# QUICK TOUR AROUND THE WORLD



## **London Underground**

- Central line
  - Locos fitted with ATP only (Westinghouse DTG)
  - Signals at starters, home signals and junctions
- Jubilee and Northern lines
  - Locos fitted with ATP (Thales Seltrac 40 - TBTC)
  - Route secure at switches and extensive signage

## **Hong Kong – West Rail**

- Locos fitted with ATP
- Route secure at switches and extensive signage

## **DLR**

- Work cars not fitted
- Axle counters and switch indicators only

## **Vancouver**

- No secondary detection OR work car fitment



# BEWARE OF EQUIPMENT OVERLOAD



# BEWARE OF OVERLOAD





- Around 60 vehicles
- Fixed and variable length
- Electric, diesel and hybrid
- Self propelling and loco hauled
- Limited non-powered specialist trailers
- Purpose built, specialist, recycled chassis, rental
- Toronto gauge
- Ages range from 1970's to brand new
- Currently all fitted with trip valves





# WORKCAR FLEET



ELECTRIC PROPULSION

DIESEL PROPULSION

TRAILER

ELECTRIC PROPULSION

DIESEL PROPULSION

TRAILER

<p><b>RT 5</b> TUNNEL LEAK REPAIR</p>	<p><b>RT 25 &amp; 73</b> ATC INSTALLATIONS AUXILIARY DIESEL PROPULSION</p>	<p><b>RT 28 &amp; 55</b> CRANE CAR AUXILIARY DIESEL PROPULSION</p>	<p><b>RT 29</b> TUNNEL LINER REHAB</p>
<p><b>RT 72 &amp; 76</b> OVERHEAD MAINTENANCE &amp; ATC INSTALLATION AUXILIARY DIESEL PROPULSION</p>	<p><b>RT 74, 75 &amp; 85</b> STRUCTURE REHAB, LEAK REPAIR &amp; TRACK WELDING AUXILIARY DIESEL PROPULSION</p>	<p><b>RT 81</b> ANCHOR BOLT DRILLING AUXILIARY DIESEL PROPULSION</p>	<p><b>RT 86</b> COMMUNICATION MAINTENANCE &amp; ATC INSTALLATION AUXILIARY DIESEL PROPULSION</p>
<p><b>RT 9/10, 38/39, 66/67 &amp; 68/69</b> STRUCTURE MAINTENANCE &amp; REHAB AUXILIARY DIESEL PROPULSION</p>		<p><b>RT 13/14/15</b> ASBESTOS REMOVAL CONSIST</p>	
<p><b>RT 43/44</b> ASBESTOS REMOVAL</p>		<p><b>RT 58 (REF)</b> ASBESTOS REMOVAL</p>	
<p><b>RT 60/61, 62/63 &amp; 64/65</b> TUNNEL LINER REHAB AUXILIARY DIESEL PROPULSION</p>		<p><b>RT 7</b> LOCOMOTIVE 470 HP</p>	
<p><b>RT 16 &amp; 17</b> TUNNEL WASHER 400 HP</p>	<p><b>RT 18</b> LOCOMOTIVE 700 HP</p>	<p><b>RT 19</b> GENERAL UTILITY 381 HP</p>	<p><b>RT 20</b> CRANE CAR 381 HP</p>
<p><b>RT 41</b> TIE TAMPER 400 HP</p>	<p><b>RT 48 &amp; 49</b> SNOW THROWER / UTILITY 200 HP</p>	<p><b>RT 56 &amp; 84</b> DRAIN VACUUM / VACUUM EXCAVATOR 450 HP</p>	<p><b>RT 71</b> LOCOMOTIVE 630 HP</p>
<p><b>RT 82 &amp; 83</b> CRANE CAR 400 HP</p>	<p><b>RT 2, 42, 47, 57, 58, 59 &amp; 70</b> FLATCAR</p>		
<p><b>RT 8</b> RAIL DELIVERY SYSTEM 4 OF 13 BUGGIES SHOWN</p>		<p><b>RT 11</b> CRANE CAR</p>	<p><b>RT 27</b> BEAM REPLACEMENT CRANE (VIADUCT)</p>
<p><b>RT 40</b> BALLAST DELIVERY</p>		<p><b>RT 50, 51, 52 &amp; 53</b> SNOW THROWER</p>	<p><b>RT 77, 78, 79 &amp; 80</b> BALLAST BUGGY</p>







- What's the point?
- Secondary train detection and backup systems are very different animals
- Often similar functionality and outputs
- Secondary train detection
  - Usually provides switch locking
  - Protects switches (usually with signals or other indicator)
  - Can provide limited operation for non fitted vehicles
- Backup system
  - “Get out of jail card” during system failure
  - Used for limited movement immediately after event
  - Rarely used, as the fastest route to normality is to re-boot !



# A RECENT LESSON LEARNT THE HARD WAY



- Mexico City – Line 12
- Urbalis CBTC with full backup
- Moving block in cab signaling
- 100% availability since commissioning
- Backup has not been used
- Block joints, signals, and train stops as secondary
- Only benefit is for work cars other than backup
- The owner / operator accepts it was over-specified
- Wishes it was simplified from the start

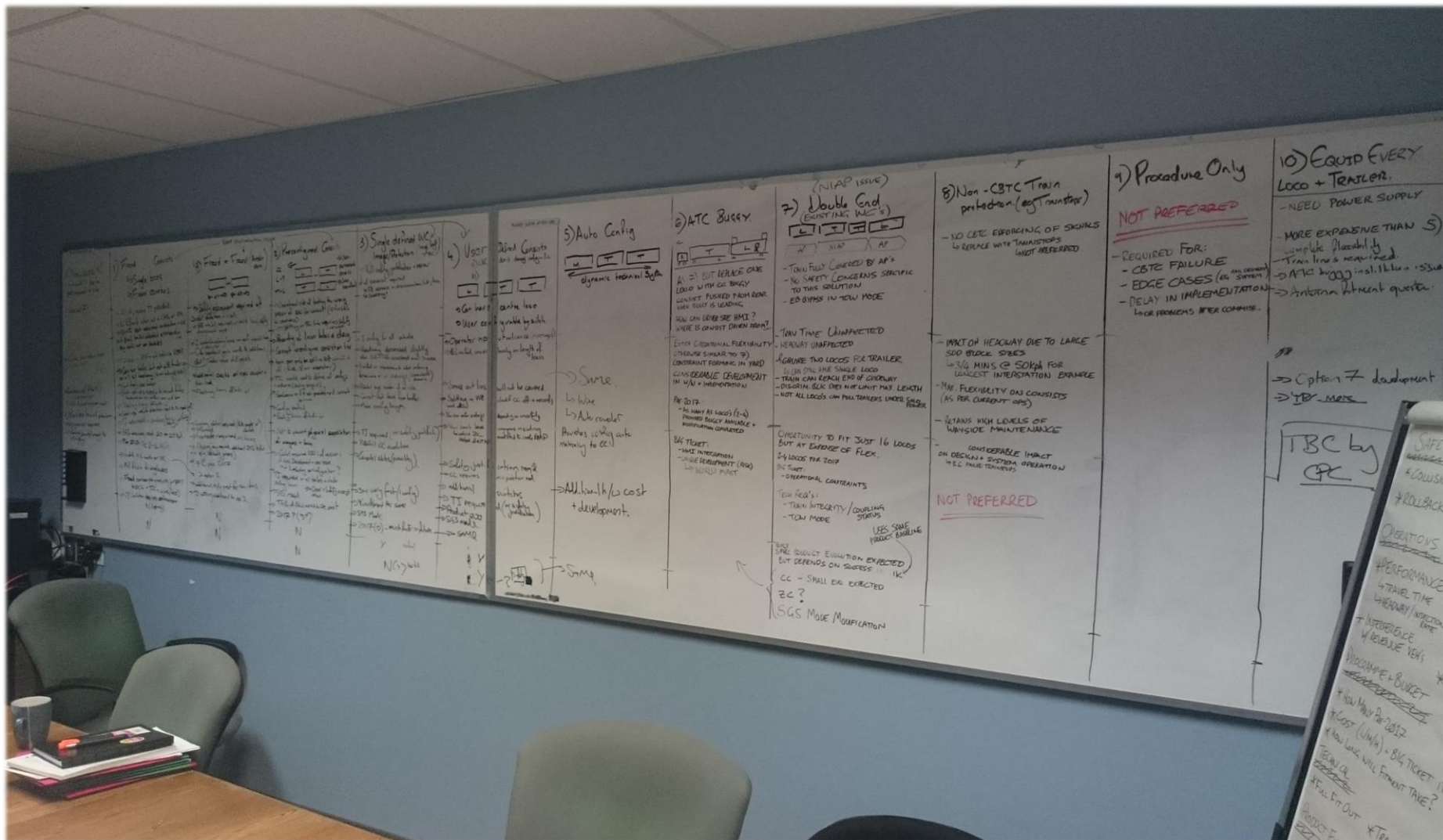




- Considerations
  - Alstom have little previous experience with Urbalis and work cars
  - Is it about the short term or long term / end game?
- Used in house experience and knowledge
- Alstom product experts from Rochester / Paris
- We engaged a world-class independent expert
- Engaged "boutique" and unique consultancies from the UK and Canada on all things CBTC
- 1-week workshop to flesh out options / solution



# THE JOY OF WHITEBOARDS MARCH 2016



# DECISION MATRIX – IDENTIFYING RISKS



## RISK ASSESSMENT - INDIVIDUAL RISKS

	Option 1	Option 1A	Option 2	Option 2A	Option 2B	Option 3	Option 4	Option 5	Option 6	Option 7	Option 8	Option 8A	Option 9	Option 10	Option 11	Option 11A	Option 12	Option 13
<b>Risks in delivering the work car safety requirements</b>																		
(1) Not supporting the safe determination of the location of both the front and the rear of a work train (Critical)	3	3	4	3	3	5	5	4	3	3	5	5	5	3	3	3	3	5
(2) Requiring considerable manual input of train configuration or train length data in order to enable the ATC system to determine the work train location (Critical)	3	3	5	3	3	3	5	4	3	3	3	3	3	3	3	3	3	3
(3) Not supporting the detection and protection of loss of work train integrity (Critical)	3	3	3	3	3	3	3	3	3	3	5	5	5	3	3	3	3	5
(4) Not providing interlocking protection, safe train separation assurance and overspeed protection for work trains, in accordance with a work train-specific safe braking model (Critical)	3	3	4	3	3	5	5	4	3	3	4	4	4	3	3	3	3	5
(5) Using an ATP profile based on a safe braking model generated from inaccurate or incomplete ATC-related work train characteristics data (Critical)	3	3	4	3	3	4	5	4	3	3	5	5	5	3	3	3	3	5
(6) Not providing a defined, guaranteed emergency braking rate (Critical)	3	3	3	3	3	4	5	4	3	3	5	5	5	3	3	3	3	5
<b>Risks in delivering the work car operational requirements (Relevant work car operations manual section in brackets)</b>																		
(7) Not enabling work trains to travel from a maintenance yard to a designated work site without impacting the normal shut-down of revenue service (Minor) (\$5.8)	1	1	3	3	3	3	3	3	1	1	3	3	3	1	1	1	1	3
(8) Not enabling work trains to travel from a designated work site back to a maintenance yard without impacting the normal start-up of revenue service (Major) (\$5.9)	2	2	4	4	4	4	4	4	2	2	4	4	4	2	2	2	2	4
(9) Requiring overall work train travel times to and from a work site that are not consistent with current practice (Major) (\$5.7, \$5.10)	2	2	3	3	3	4	3	3	2	2	4	3	4	2	2	2	2	4
(10) Not supporting all required work train configurations necessary to accomplish timely maintenance of the infrastructure and operating systems, consistent with current practice (Major) (\$4.1)	4	4	4	4	3	2	3	3	2	3	2	2	2	4	4	3	3	2
(11) Requiring time to set-up a specific work train configuration not consistent with current practice or requiring onerous procedures that are subject to human error (Major) (\$5.3, \$5.6, \$5.8.1)	2	2	4	2	2	2	4	3	3	3	2	2	2	3	2	3	3	2
(12) Not supporting the storage of work cars in a way consistent with current practice (Minor) (\$3.4, \$5.7.4)	1	1	1	3	3	1	1	1	2	2	1	1	1	1	1	3	3	1
(13) Not supporting operations in the maintenance yards consistent with current practice (Minor) (\$5.6)	1	1	1	3	3	1	1	1	3	3	1	1	1	1	1	3	3	1
(14) Not supporting the safety and operational/maintenance requirements due to insufficient reliability and availability of the work train ATC equipment (Major) (\$7)	2	2	4	3	3	2	2	3	2	2	4	4	2	4	3	2	3	2
<b>Risks in delivering the work car adaptation requirements</b>																		
(15) Requiring substantial mechanical, electrical and functional adaptation of the work cars in order to install the ATC equipment (Major)	2	4	2	2	2	2	4	4	4	3	2	2	2	4	2	2	3	2
(16) Impacting the operational performance capabilities of passenger trains due to any adaptation to the Alstom baseline product required to support the movement of work cars (Major)	2	2	2	2	2	4	4	4	4	4	2	2	2	3	2	4	4	2
<b>Risks in delivering the work car schedule requirements</b>																		
(17) Not supporting Subway Infrastructure's specific needs (equipping, product adaptation, etc.) during each phase of the ATC Project (Critical)	4	4	3	3	4	5	5	5	4	4	5	5	3	5	5	5	5	3
<b>Risks in delivering the work car cost requirements</b>																		
(18) Not equipping the work cars with ATC within a budget acceptable to TTC management (Major)	2	2	3	3	4	2	4	4	4	4	4	4	2	4	4	4	4	2
<b>RISK SCORE</b>	<b>43</b>	<b>45</b>	<b>57</b>	<b>53</b>	<b>54</b>	<b>56</b>	<b>66</b>	<b>61</b>	<b>51</b>	<b>51</b>	<b>61</b>	<b>60</b>	<b>55</b>	<b>52</b>	<b>47</b>	<b>52</b>	<b>54</b>	<b>56</b>
<b>OVERALL RANKING</b>	<b>1</b>	<b>2</b>	<b>14</b>	<b>8</b>	<b>9</b>	<b>12</b>	<b>18</b>	<b>16</b>	<b>4</b>	<b>4</b>	<b>16</b>	<b>15</b>	<b>11</b>	<b>6</b>	<b>3</b>	<b>6</b>	<b>9</b>	<b>12</b>
<b>SELECTED FOR FURTHER EVALUATION</b>	<b>YES</b>	<b>NO</b>	<b>NO</b>	<b>NO</b>	<b>NO</b>	<b>YES</b>	<b>NO</b>	<b>NO</b>	<b>YES</b>	<b>YES</b>	<b>NO</b>	<b>NO</b>	<b>YES</b>	<b>NO</b>	<b>NO</b>	<b>NO</b>	<b>NO</b>	<b>NO</b>



# DECISION MATRIX – OPTION RANKING



## RISK ASSESSMENT - OPTION RANKING

	Option 1	Option 1A	Option 2	Option 2A	Option 2B	Option 3	Option 4	Option 5	Option 6	Option 7	Option 8	Option 8A	Option 9	Option 10	Option 11	Option 11A	Option 12	Option 13
<b>Risks in delivering the work car safety requirements</b>																		
(1) Not supporting the safe determination of the location of both the front and the rear of a work train	1	1	11	9	9	14	13	12	5	5	15	15	17	1	1	5	5	18
(2) Requiring considerable manual input of train configuration or train length data in order to enable the ATC system to determine the work train location	1	1	18	1	1	1	17	16	1	1	1	1	1	1	1	1	1	1
(3) Not supporting the detection and protection of loss of work train integrity	1	1	1	1	1	1	1	1	1	1	15	15	15	1	1	1	1	18
(4) Not providing interlocking protection, safe train separation assurance and overspeed protection for work trains, in accordance with a work train-specific safe braking model	1	1	12	1	1	17	16	11	7	7	13	13	13	1	1	7	7	18
(5) Using an ATP profile based on a safe braking model generated from inaccurate or incomplete ATC-related work train characteristics data	1	1	11	6	6	13	14	12	6	6	15	15	15	6	1	4	4	18
(6) Not providing a defined, guaranteed emergency braking rate	1	1	7	1	1	6	13	13	9	9	15	15	15	8	1	9	9	18
<b>Risks in delivering the work car operational requirements (Relevant work car operations manual section in brackets)</b>																		
(7) Not enabling work trains to travel from a maintenance yard to a designated work site without impacting the normal shut-down of revenue service (\$5.8)	1	1	9	9	9	9	9	9	1	1	17	16	15	1	1	1	1	18
(8) Not enabling work trains to travel from a designated work site back to a maintenance yard without impacting the normal start-up of revenue service (\$5.9)	1	1	9	9	9	9	9	9	1	1	17	16	15	1	1	1	1	18
(9) Requiring overall work train travel times to and from a work site that are not consistent with current practice (\$5.7, \$5.10)	1	1	9	9	9	15	9	9	1	1	17	16	14	1	1	1	1	18
(10) Not supporting all required work train configurations necessary to accomplish timely maintenance of the infrastructure and operating systems, consistent with current practice (\$4.1)	18	17	14	13	12	1	9	9	6	7	1	1	1	14	14	11	7	1
(11) Requiring time to set-up a specific work train configuration not consistent with current practice or requiring onerous procedures that are subject to human error (\$5.3, \$5.6, \$5.8.1)	1	10	18	1	1	1	17	16	11	11	1	1	1	15	1	11	11	1
(12) Not supporting the storage of work cars in a way consistent with current practice (\$3.4, \$5.7.4)	1	1	1	13	16	1	1	1	14	15	1	1	1	1	1	17	17	1
(13) Not supporting operations in the maintenance yards consistent with current practice (\$5.6)	1	1	1	17	18	1	1	1	13	13	1	1	1	1	1	13	13	1
(14) Not supporting the safety and operational/maintenance requirements due to insufficient reliability and availability of the work train ATC equipment (\$7)	3	5	16	12	12	3	8	14	9	6	17	18	2	15	10	6	10	1
<b>Risks in delivering the work car adaptation requirements</b>																		
(15) Requiring substantial mechanical, electrical and functional adaptation of the work cars in order to install the ATC equipment	7	14	7	7	7	7	15	18	17	12	1	1	1	16	5	5	12	1
(16) Impacting the operational performance capabilities of passenger trains due to any adaptation to the Alstom baseline product required to support the movement of work cars	1	1	1	1	1	16	17	18	12	12	1	1	1	11	1	12	12	1
<b>Risks in delivering the work car schedule requirements</b>																		
(17) Not supporting Subway Infrastructure's specific needs (equipping, product adaptation, etc.) during each phase of the ATC Project	3	3	6	5	8	10	10	12	9	7	15	15	1	17	18	13	14	1
<b>Risks in delivering the work car cost requirements</b>																		
(18) Not equipping the work cars with ATC within a budget acceptable to TTC management	3	3	8	7	10	3	9	14	13	12	17	18	2	11	3	15	15	1
<b>RISK SCORE</b>																		
<b>OVERALL RANKING</b>																		
<b>SELECTED FOR FURTHER EVALUATION</b>																		
<b>YES NO NO NO NO YES NO NO YES YES NO NO YES NO NO NO NO NO NO</b>																		





The solution is

*(drum roll.....)*

## **Fit the majority of the fleet with ATP**

- **Allows**
  - Maximising the engineering window
  - Ability to operate in mixed traffic including daytime
  - Can operate at line speed (A euphemism for work cars I accept)
  - Takes advantage of bi-di – travel, size of worksite, recovery
- **Hold your supplier (and consultants to account)**
- **Do not rely on operational workarounds**
  - Unproductive
  - High risk





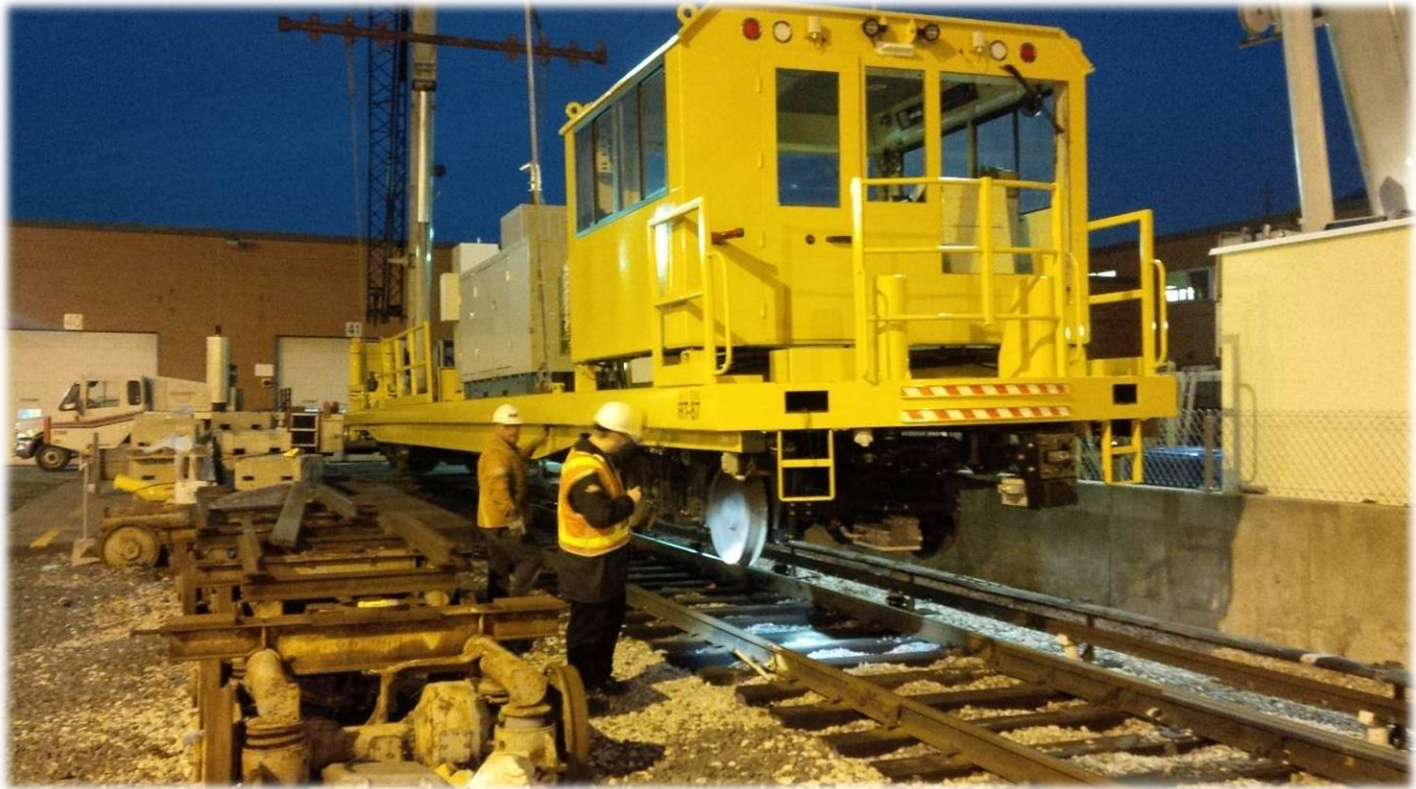
# SO WHAT DOES THAT LOOK LIKE



- Three classes of work cars
  - Fixed length i.e. tamper
  - Variable length with the help of a caboose (s) i.e. "bespoke composition" with composition "top and tailed"
  - Non-fitted work cars i.e. rarely used or technically very hard
- GEBR may differ between classes and that's fine
- Acceleration may be slow – it is what it is!!
- Manual driving is not a bad option – work cars rarely achieve acceleration/braking profile
- Non communicating and fitted work cars should be easy to re-register after work is complete



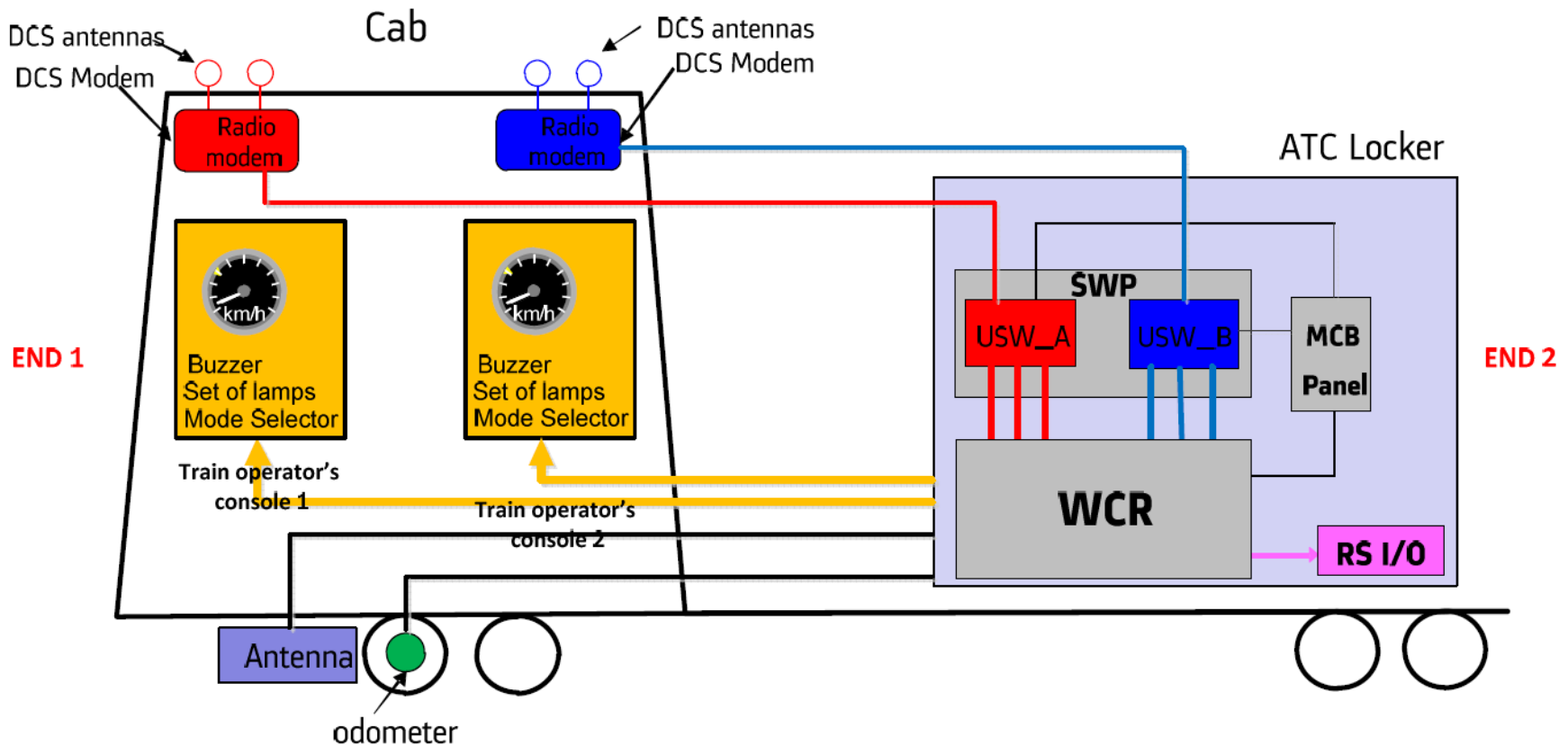
# PROTOTYPE ATP-EQUIPPED WORKCAR



**RT-87 arrival at Greenwood Yard**



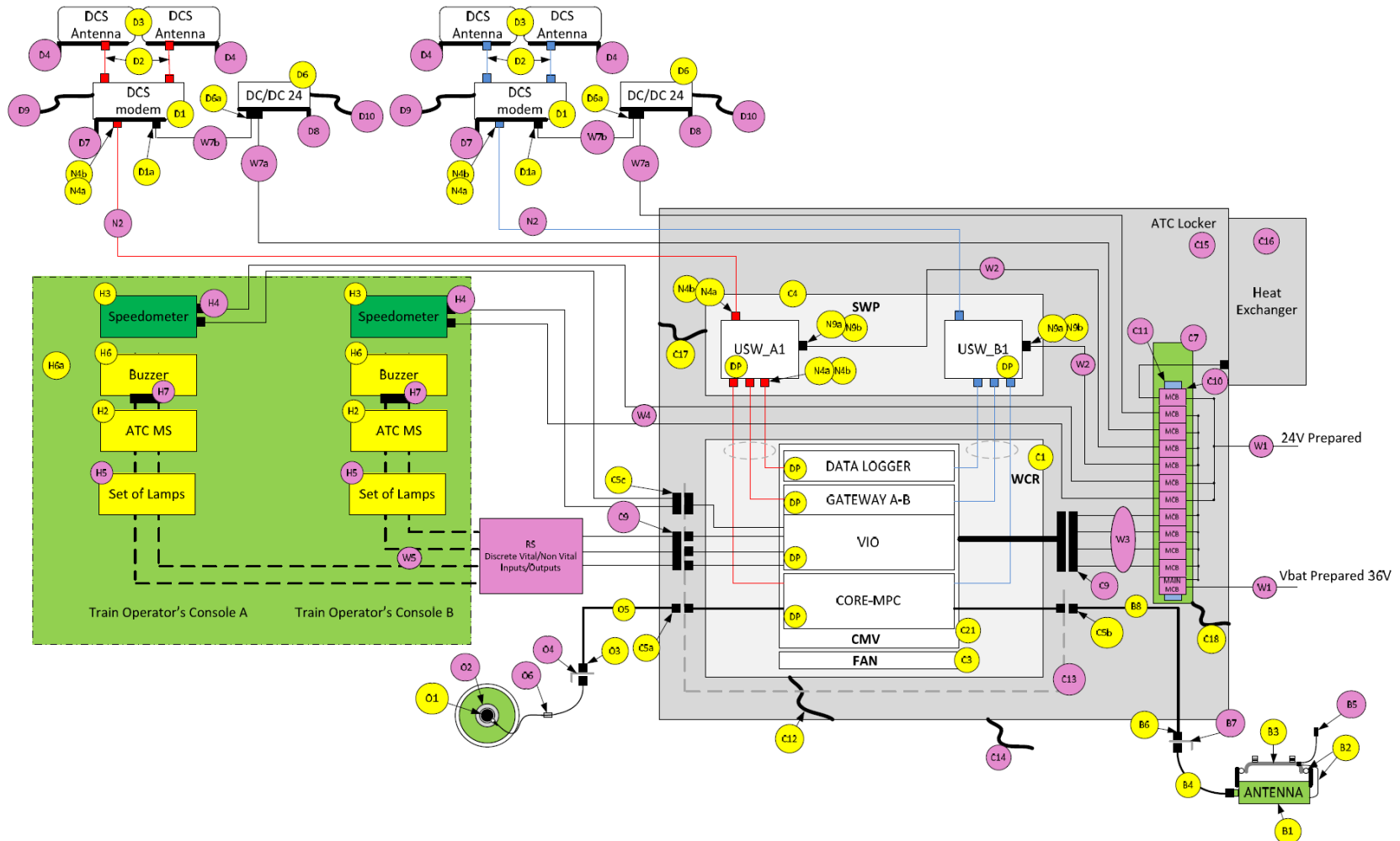
# PROTOTYPE WORKCAR ARCHITECTURE



High-level system architecture



# PROTOTYPE WORKCAR ARCHITECTURE

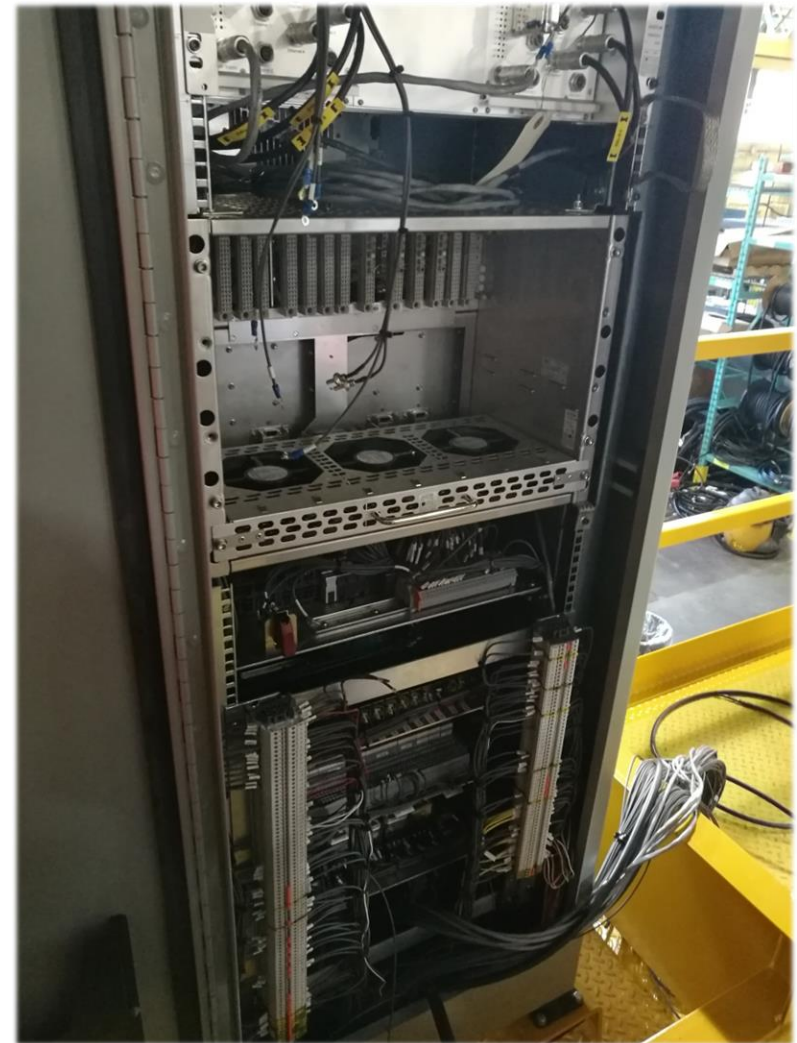


Scope of supply





# PROTOTYPE ATP-EQUIPPED WORKCAR



**ATP Enclosure and on-board controller**



# PROTOTYPE ATP-EQUIPPED WORKCAR



**Cab and DCS antennas**





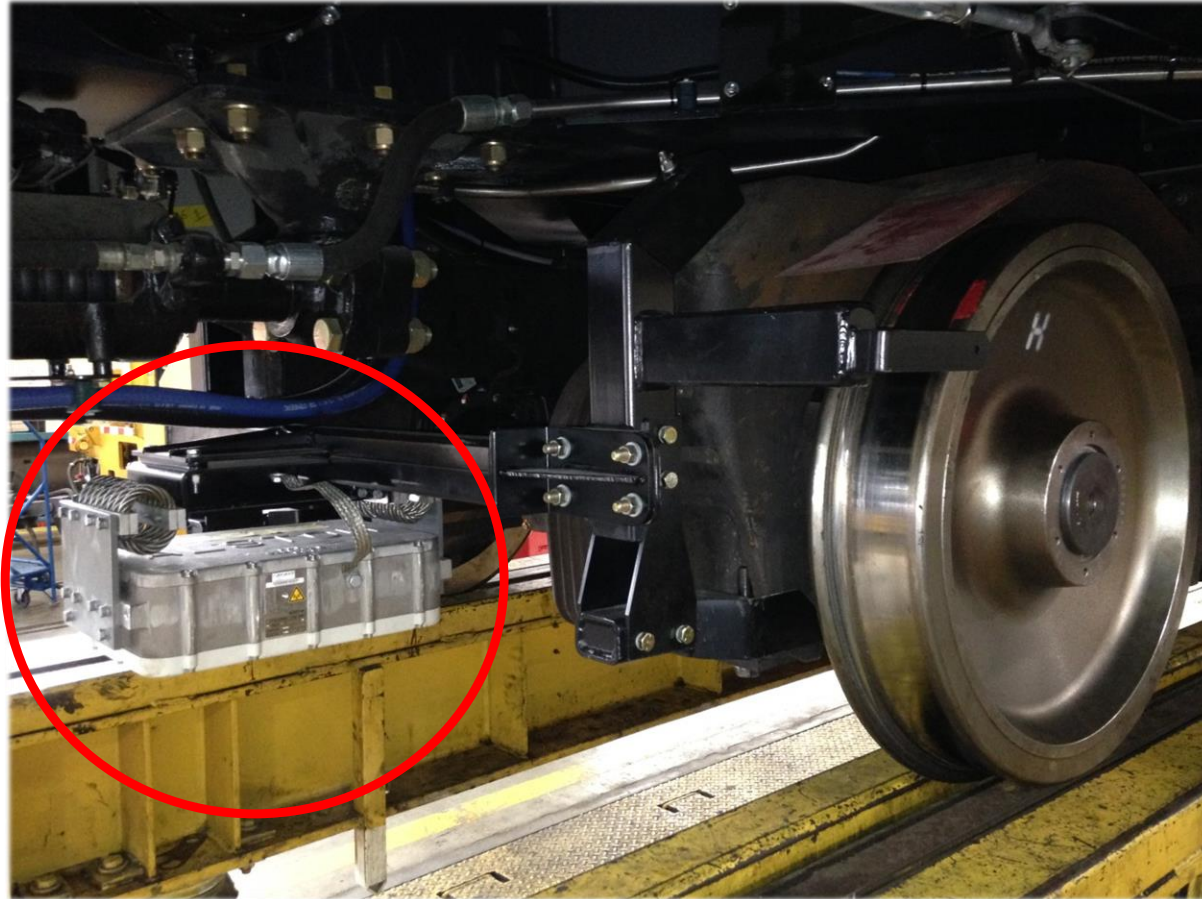
# PROTOTYPE ATP-EQUIPPED WORKCAR



**Workcar operator's desk**



# ATP-EQUIPPED WORKCAR PROTOTYPE



**Beacon antenna**





- Fitting ATC to workcars is risky
- It does introduces short term cost, risk and delay

## **HOWEVER.....**

- Not fitting ATC to work cars is more risky / unsafe
- You can't live without it in 2017
- To use rules and procedures is slow and high(er) risk
- In the long term, it's about
  - Flexibility - 24/7
  - The full 24 hour cycle of operations and maintenance
  - Take out the human error
  - Embrace CBTC technology
  - Treat a work car as "just another train"
  - Include ATC design for work cars from day one and not as an add on



# CLEAR STATEMENTS FROM A WISE OWL



- To ignore the opportunity to equip workcars is wasted
- You are going to live with your solution for 20+ years
- The sooner you start integration, the less painful it is long term – workcars shouldn't be an afterthought
- Operational workarounds are sub optimal, flakey and high risk
- It's about:
  - Protecting from the train in **front** whether it's ATP or not
  - Protecting from the train in the **rear** whether it's ATP or not – whether by a safety distance or ACB(s)
- In the specification and procurement phases of your upgrade, ensure you cover the 24 hour cycle
- ...*"It's a few lines of code"*





# ATTENTION

Customer / End user: In 2017, you have the right to expect a supplier to provide ATC functionality for work cars as a norm and baseline product



# QUESTIONS?



**Thank you!**

**[Mike.Palmer@ttc.ca](mailto:Mike.Palmer@ttc.ca)**

