

Conventional and new generation vibration mitigation solutions and their performance

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D2S International

Heverlee, Belgium

Rail Conference



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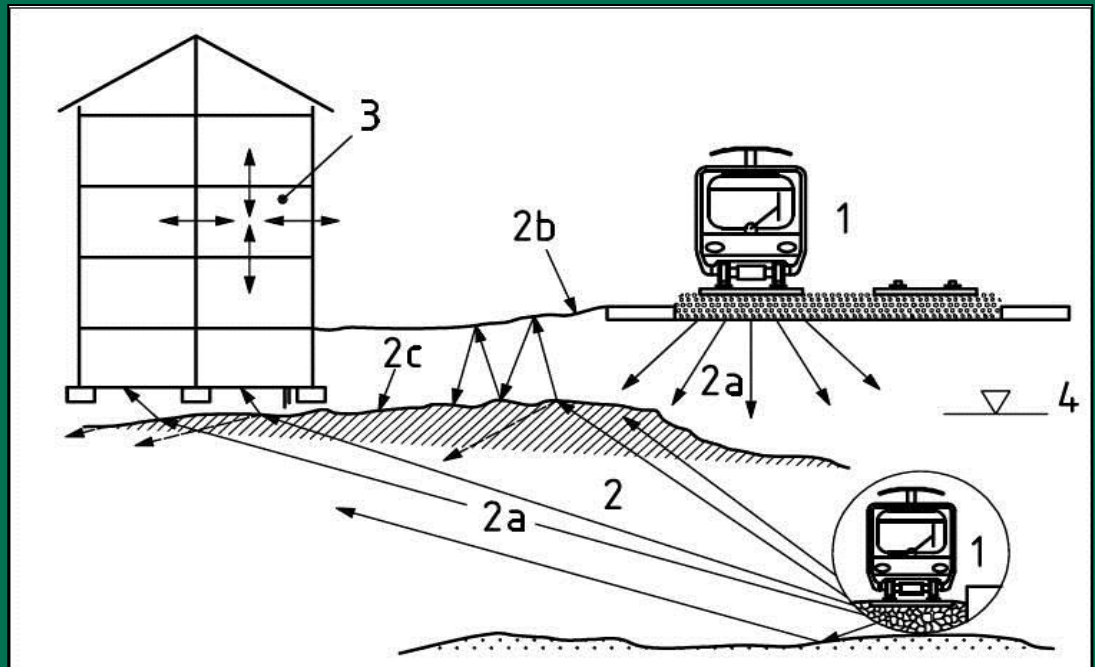
Key Presentation Take-Aways

- Introduction
- Mitigation requirements
- Mitigation solutions for wheel and rail related issues
- Mitigation solutions for turnouts
- Mitigation solutions for rolling noise
- Conclusions



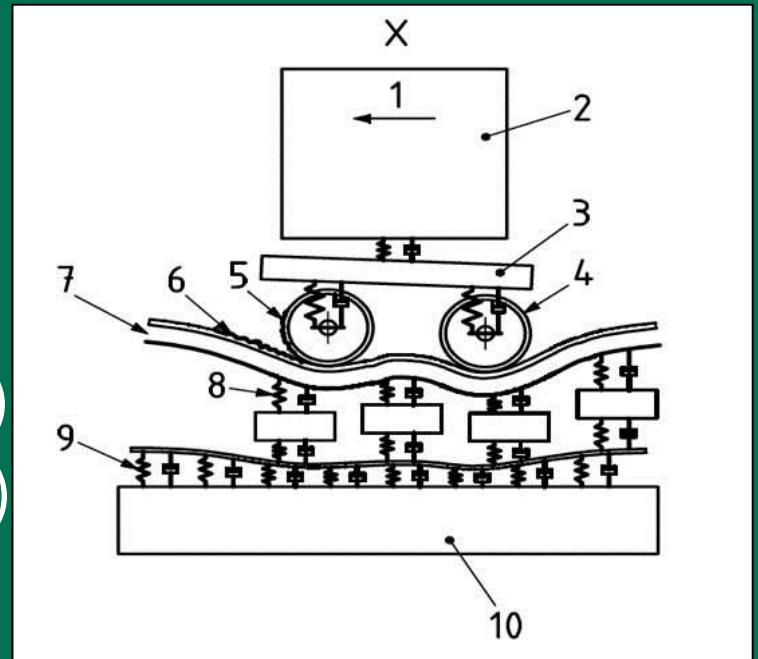
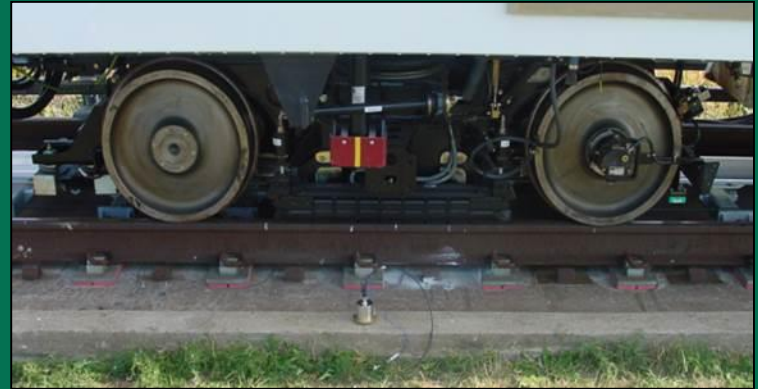
Introduction : overview of mitigation possibilities

- At the source (1)
- In the propagation path (2)
- At the receiver (3)



Example: Influencing parameters at the source

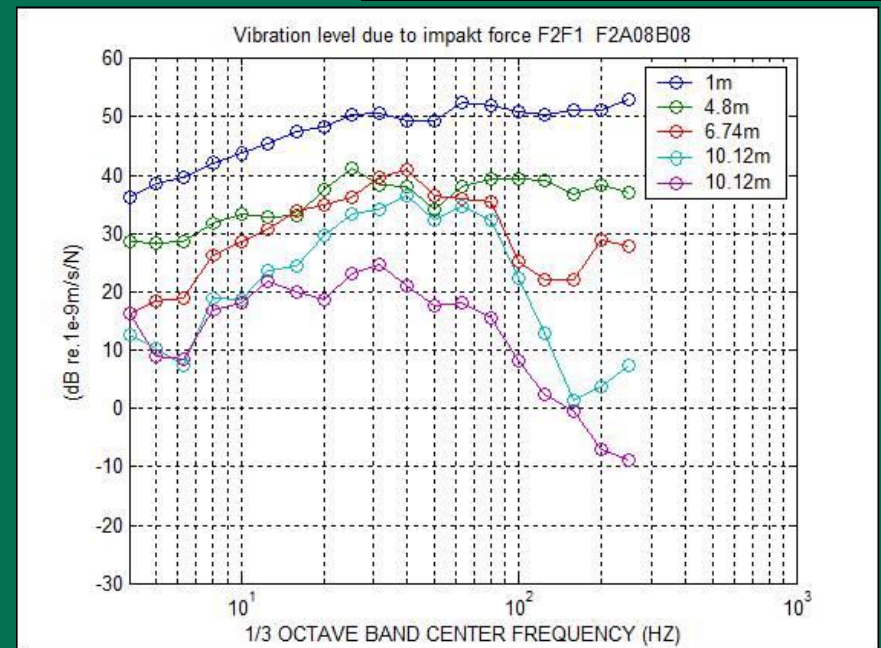
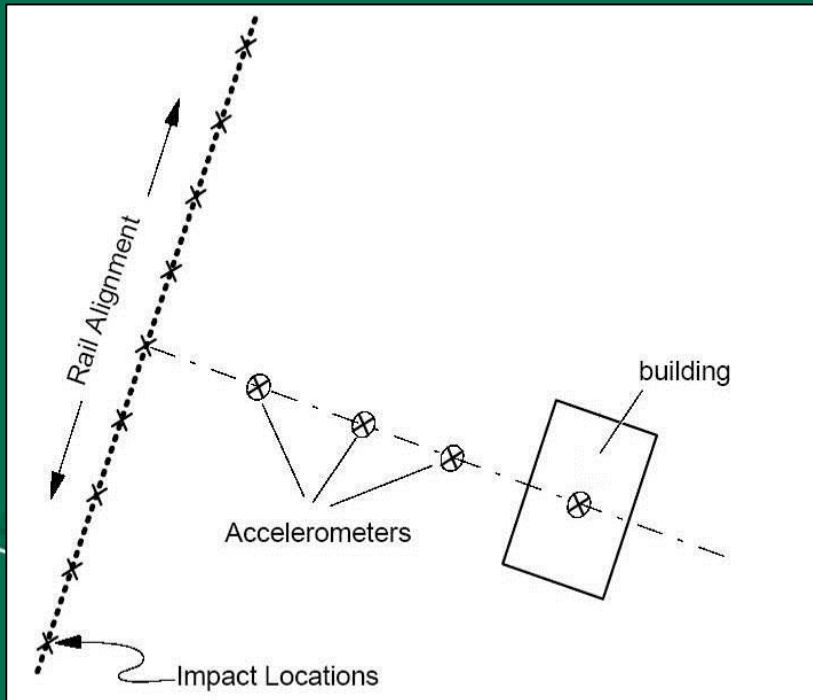
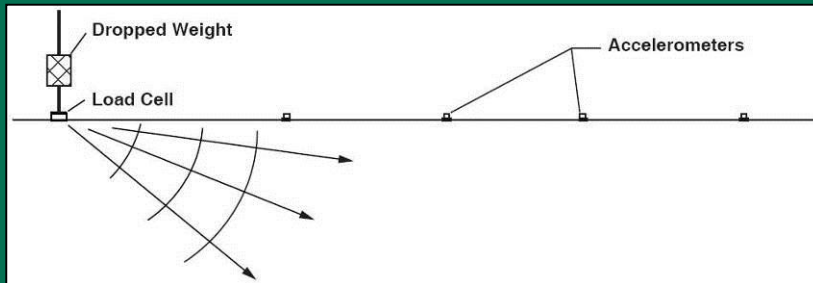
1. train speed (operational)
2. vehicle mass (design)
3. truck mass (design)
4. non-suspended mass (design)
5. wheel roughness (maintenance)
6. rail roughness (maintenance)
7. rail characteristics (design)
8. rail support stiffness (design)
9. track bed mass/stiffness (design)
10. soil impedance (local parameter)



Mitigation requirements : distance based criterion for urban transit at grade (example)

Distance track/buildings	Vibration isolation requested in comparison with stiff track on concrete slab
≥ 12 m	-
> 7 m - < 12 m	10 dB
≤ 7 m	20 dB

Mitigation requirements : based upon detailed vibration assessment (FTA)



Overview of vibration mitigation solutions

- Specific wheel and rail related issues
- Turnout designs for minimal impact
- Normal rolling noise



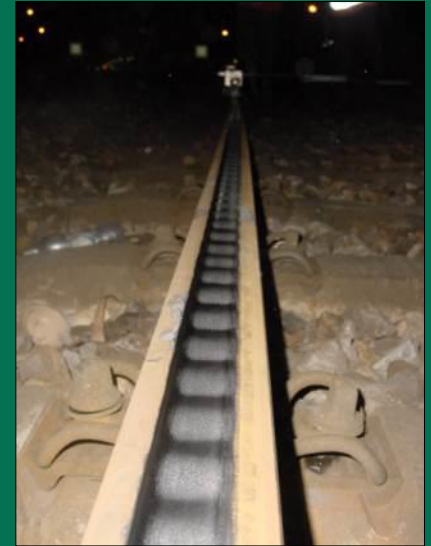
Specific wheel and rail issues

- Wheel
 - wheelflats → truing
 - Out of roundness

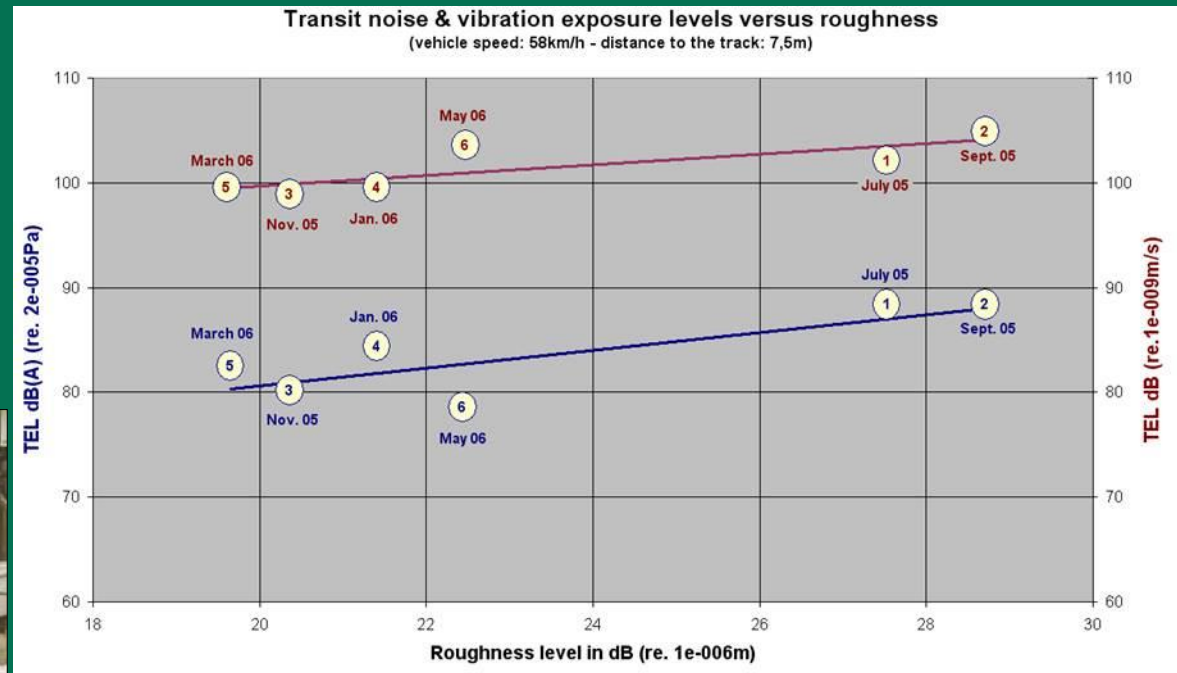


Specific wheel and rail issues

- Rail
 - Corrugation or high roughness levels
 - Measurement with Rail Surface Analyzer
 - Solution: grinding



Specific wheel and rail issues



Turnout designs for minimal impact

- Turnouts
 - Vibrations +10dB in comparison with tangent track
 - Solutions other than floating slab :
 1. “moveable point frog”



Turnout designs for minimal impact

2. “hybrid” turnouts (embedded with discrete fixation points)



Turnout designs for minimal impact

3. “embedded” turnouts (prefabricated without discrete fixation)

elastic filler material



Normal rolling excitation

Mitigation solutions for vibrations problems :

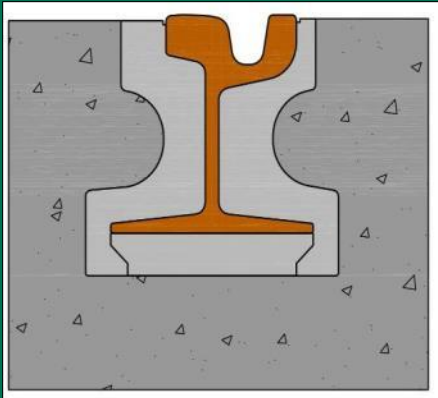
- Elastic rail fixation (ERF)
- Superelastic rail fixation (SERF)
- Under tie pad (UTP)
- Ballast mat (BM)
- Floating slab (FST)
- Measures in the propagation path (soil barrier-wave impeding blocks)

Mitigation performances :

Low (L), Medium (M), High (H), Very High (VH)



ERF – Continuously supported rail Brussels and Athens -Performance Low



ERF – Discrete Rail Fixation (DS ISO RAIL) Antwerp-Performance Medium to High

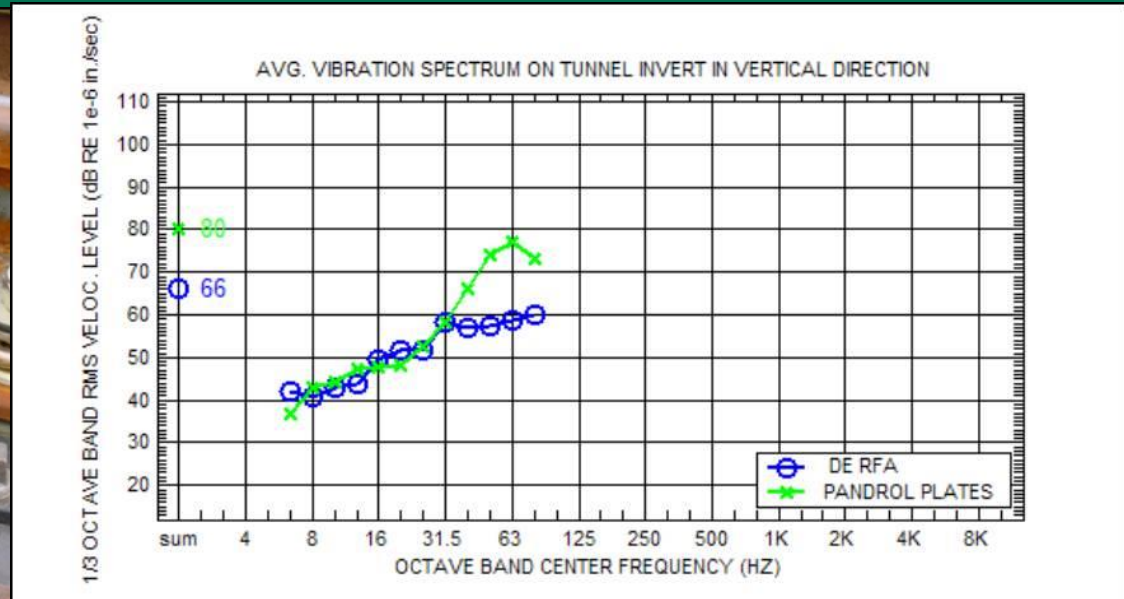
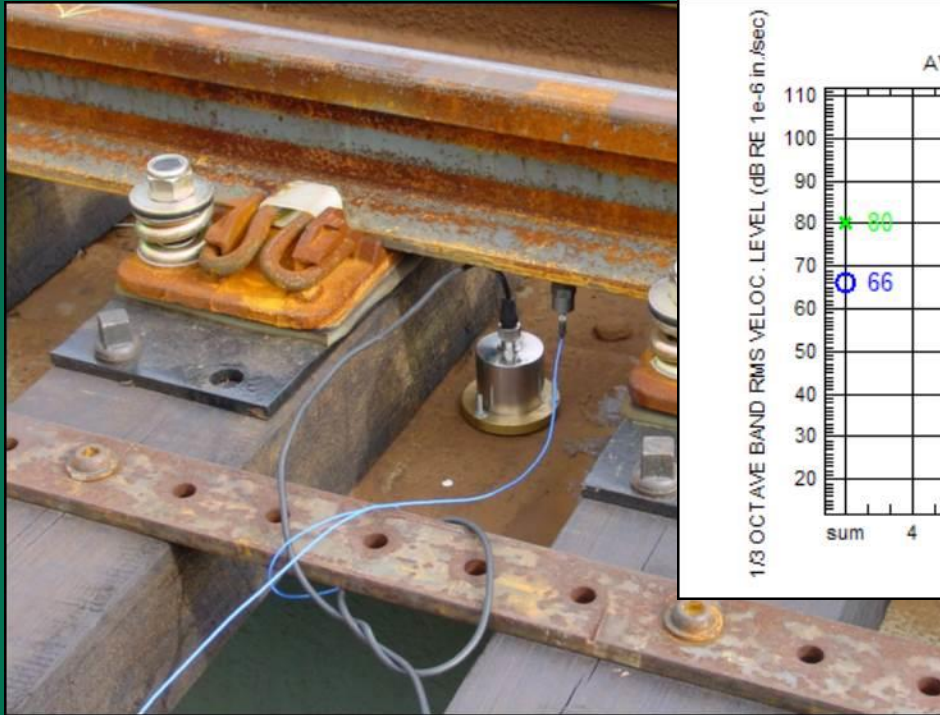


ERF –Discrete Rail Fixation (DS ISO RAIL) San Francisco Muni- Performance Medium



SERF – Super Elastic Direct Rail Fixation

New York City- Performance High to Very High

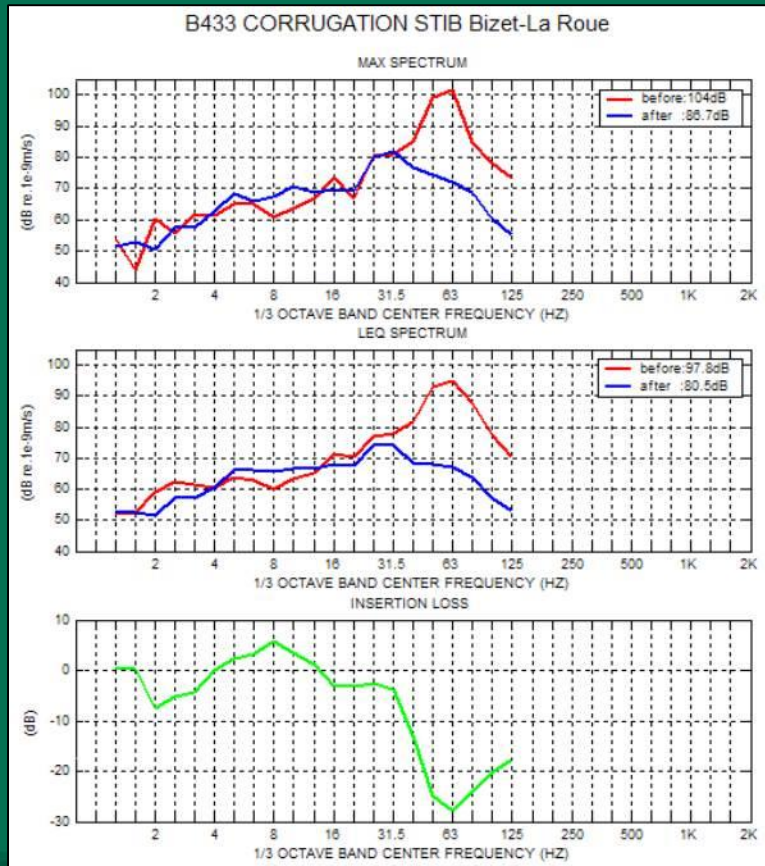


SERF – Super Elastic Direct Rail Fixation Antwerp-Milan- Performance H to VH

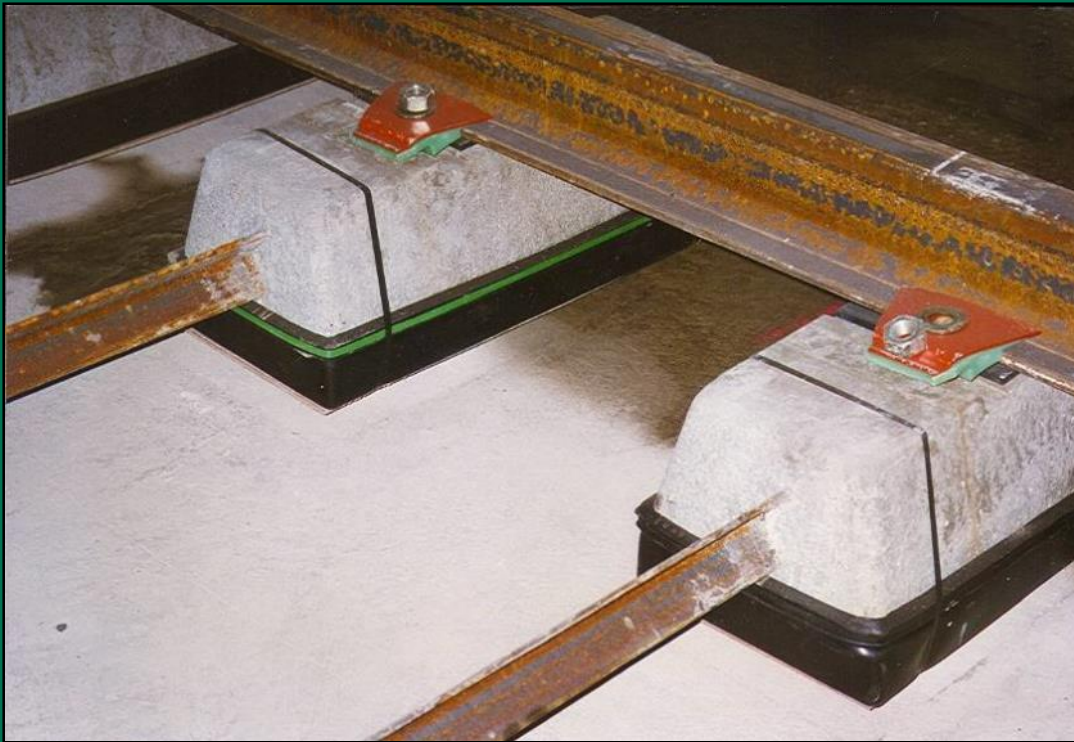


SERF – Super Elastic Rail Fixation

Brussels – Performance H to VH



UTP – Booted twin block ties (inside tunnel) Paris – Brussels metro – Performance Medium

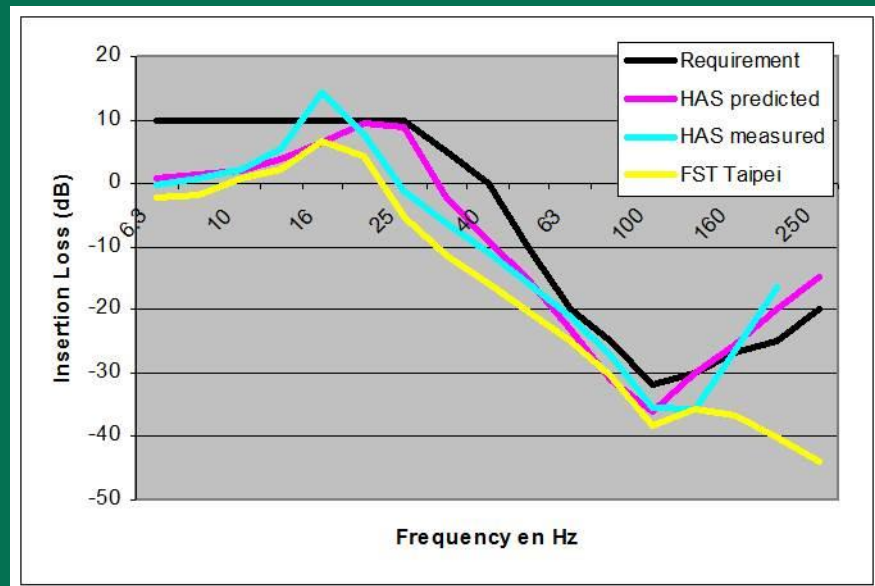
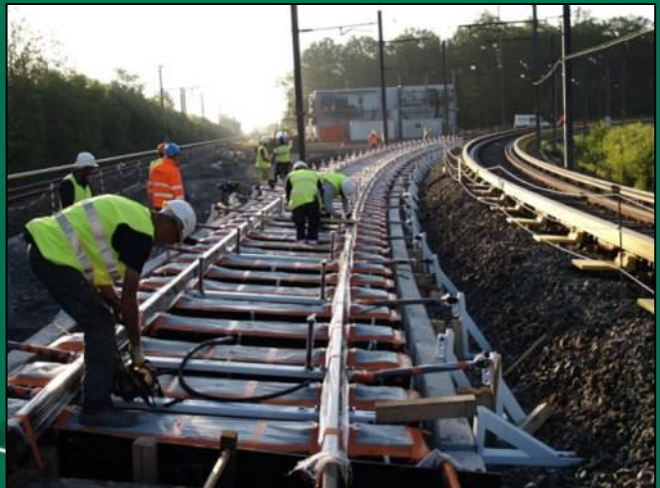


UTP – Booted twin block ties (outside) Manila – Performance Medium



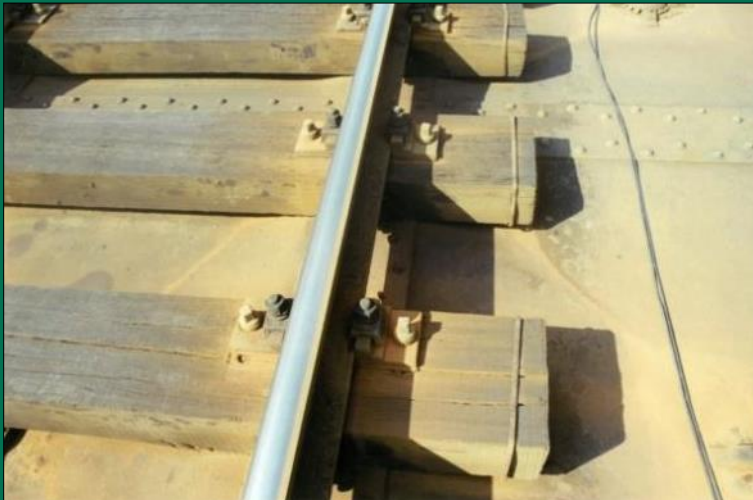
UTP – Booted monoblock concrete ties

France – Performance Low-Medium-High



UTP – Preloaded ties - elastic undertie pads Paris – Performance High

Before



After



UTP – Preloaded ties - elastic undertie pads Charleroi (Belgium) – Performance High

Before

After



BM : Ballast mat (high speed train) Performance High

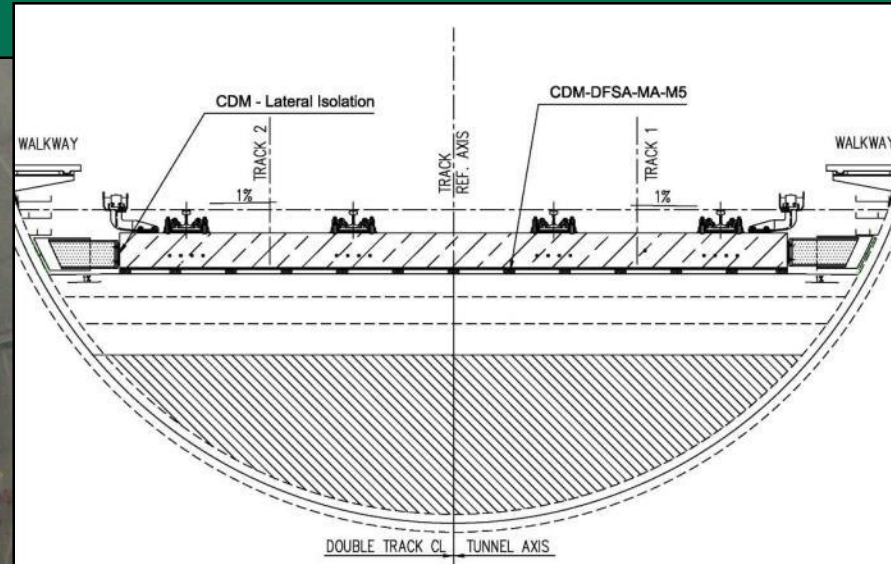


UTP and BM- Under tie pads and ballast mat Brussels- Performance Very High

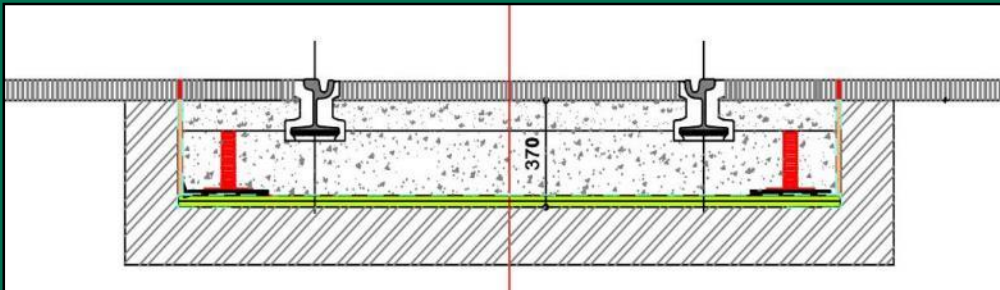


FST – Floating Slab – Longitudinal elastomer strips

Athens metro- Performance Very High

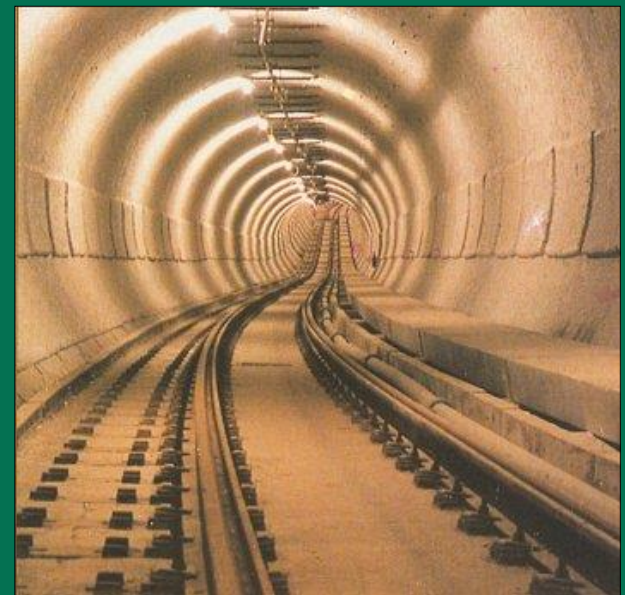
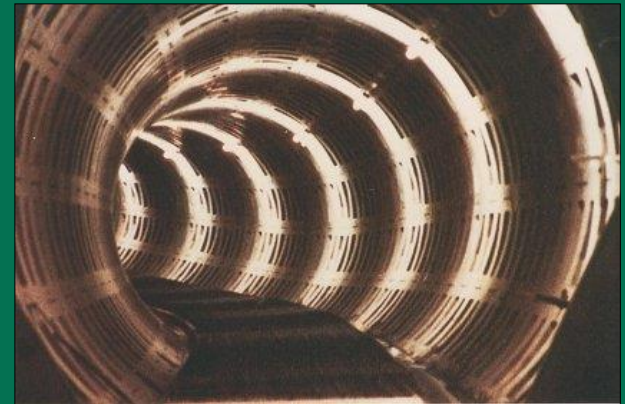
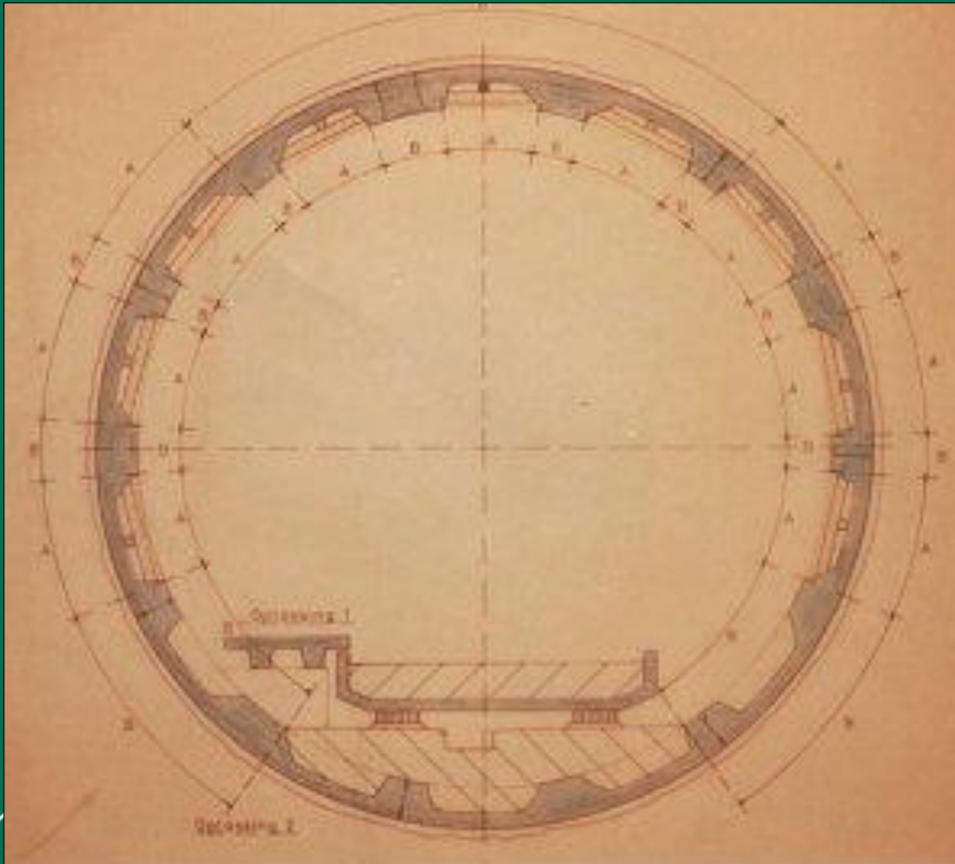


FST – Floating Slab – Continuous elastomer mat Athens tram- Performance High



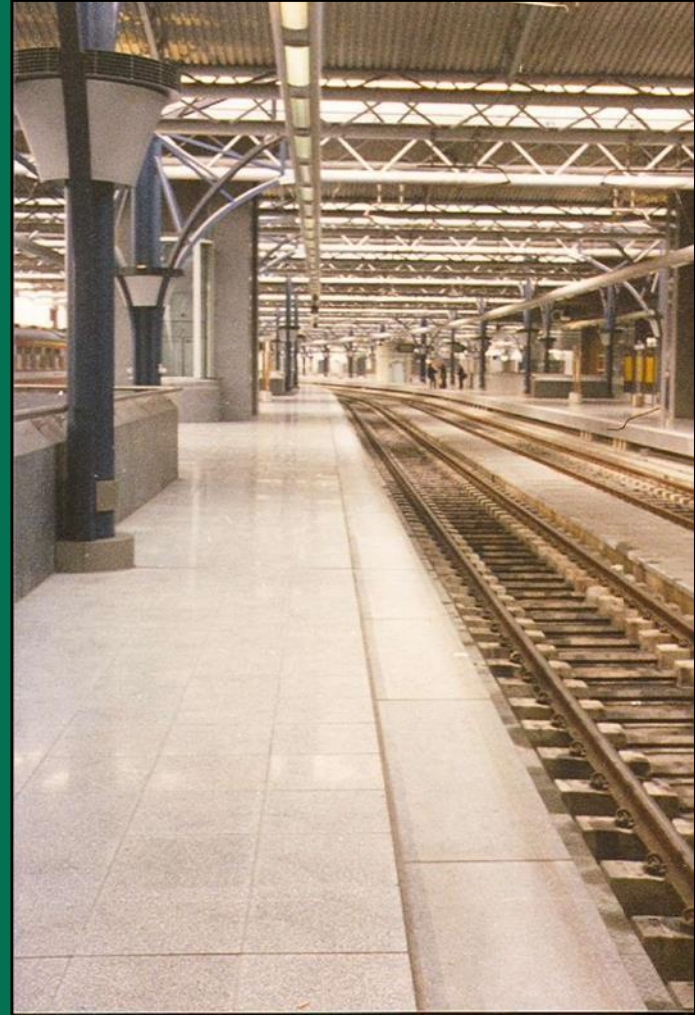
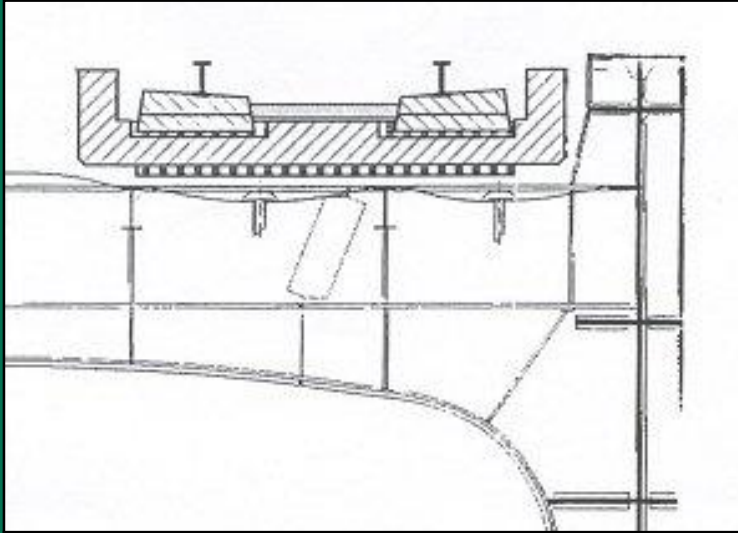
FST – Floating Slab – Discrete elastomer pads

Antwerp tram- Performance Very High



FST – Floating Slab – Transversal elastomer strips

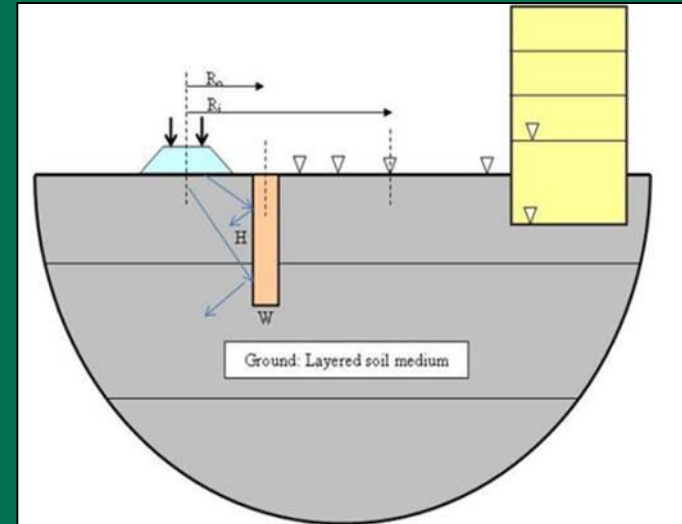
Brussels - Performance Very High



Layered soil barrier

Performance Medium to High

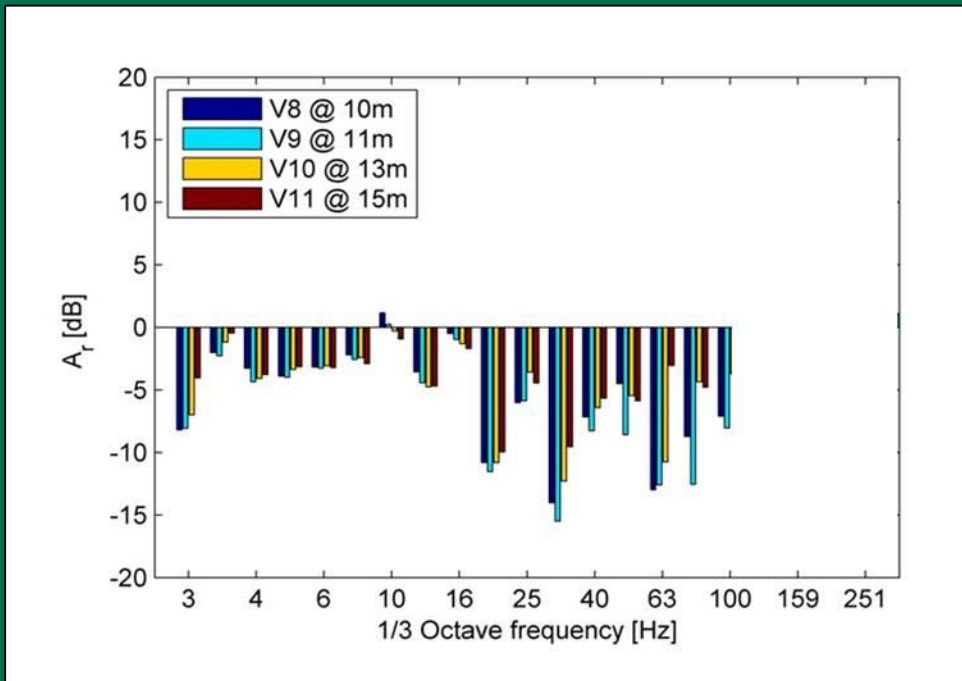
- Layered soil barriers
e.g. concrete layer/softer resilient layer
Manual excavation method
- Examples of execution:
 - Arnhem (Prorail, NL)
 - Brussels (Infrabel, BE)
- Results: reduction of vibrations
with 6 dB in lower frequency bands
and more than 10 dB in higher frequency bands



Wave impeding blocks in the propagation path

Performance Medium to High

- Wave impeding resonance blocks: large indeformable blocks close to the tracks put on the ground
- Results: reduction of vibrations with 6 dB in lower and 10 dB in higher frequency bands



Measured insertion loss during ICE passage



Wave impeding blocks
2.4 m wide – 1 m high @ 7 m from track

Websites

- qcity.org
- urbantrack.eu
- corrugation.eu
- aptrail.com
- d2sint.com

Conclusions

- Reliable and durable vibration mitigation solutions are available for rail transport infrastructures, from low performance to very high performance solutions.
- In many cases alternatives are available to bypass the use of the expensive floating slab : super elastic rail fasteners or super elastic undertie pads with a dynamic stiffness as low as 6 kN/mm.
- It is important to quantify exactly the vibration mitigation requirements in order to select the optimal (least expensive) vibration mitigation solution.

