# 32. Recommended Practice for Voice/Data Carrier Transmission System Inspection, Testing and Maintenance

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**Abstract:** This recommended practice provides guidelines for inspecting, testing, and maintaining rail transit voice/data carrier transmission systems.

**Keywords:** communication, digital PCM span line, inspection, maintenance, pulse code modulation, T1, T-carrier, voice/data carrier transmission system

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# Introduction

(This introduction is not a part of APTA RT-SC-RP-032-03, Recommended Practice for Voice/Data Carrier Transmission System Inspection, Testing and Maintenance.)

APTA rail transit safety standards and recommended practices represent an industry consensus on practices for rail transit systems to help achieve a high level of safety for passengers, employees, and the general public. This document was created by and for those parties concerned with its provisions; namely, rail transit systems (operating agencies), manufacturers, consultants, engineers, and general interest groups. This recommended practice provides guidelines for inspecting, testing, and maintaining rail transit voice/data carrier transmission systems.

APTA recommends this practice for:

- Individuals or organizations that inspect, maintain, and/or operate rail transit systems
- Individuals or organizations that contract with others for the inspection, maintenance, and/or operation of rail transit systems
- Individuals or organizations that influence how rail transit systems are inspected, maintained, and/or operated (including but not limited to consultants, designers, and contractors)

The application of any practices or guidelines contained herein is voluntary. In some cases, federal and/or state regulations govern portions of how a rail transit system operates. In such cases, the government regulations override any conflicting practices this document recommends.

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# Recommended Practice for Voice/Data Carrier Transmission System Inspection, Testing and Maintenance

# 1. Overview

# 1.1 Scope

This document establishes recommended guidelines for inspecting, testing, and maintaining rail transit voice/data carrier transmission systems.

# 1.2 Purpose

The purpose of this recommended practice is to verify that voice/data carrier transmission systems and equipment are operating safely and as designed through periodic inspection, testing, and maintenance, thereby increasing reliability and reducing the risk of hazards and failures.

# 2. Definitions and acronyms

For the purposes of this recommended practice, the following definitions and acronyms apply:

#### 2.1 Definitions

**2.1.1 hazard:** Any real or potential condition that can cause injury, death, or damage or loss of equipment or property.

**2.1.2 operations control center (OCC):** A location or locations designed, equipped, and staffed for the purposes of monitoring and controlling RTS activities from a central location or locations. *Syn:* rail control center, rail operations center, rail service control center.

**2.1.3 original equipment manufacturer (OEM):** The enterprise that initially designs and builds a piece of equipment.

**2.1.4 personal protective equipment (PPE):** All clothing and other work accessories designed to create a barrier against workplace hazards. Examples include safety goggles, blast shields, hard hats, hearing protectors, gloves, respirators, aprons, and work boots.

**2.1.5 pulse code modulation (PCM) span line**: A system that provides a metallic transmission medium between two PCM multiplexed terminals and provides a transmission path for PCM carrier systems.

**2.1.6 rail transit system (RTS):** The organization or portion of an organization that operates rail transit service and related activities. *Syn:* **operating agency, operating authority, transit agency, transit authority, transit system**.

**2.1.7 voice/data carrier transmission system:** A multi-channel communication device used for the transmission and reception of voice and data.

#### 2.2 Acronyms

OCC	operations control center
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- **OEM** original equipment manufacturer
- **PCM** pulse code modulation

**PPE** personal protective equipment

**RTS** rail transit system

# 3. Inspection and testing provisions

### 3.1 Inspection and testing frequency

The inspection, testing, and maintenance procedures in this recommended practice should be performed

- a) when voice/data carrier transmission systems are placed in service
- b) when voice/data carrier transmission systems are modified, repaired, or disarranged
- c) at the frequencies recommended in Table 1 below
- d) as otherwise deemed necessary by the RTS

Action	Recommended frequency (minimum)
Operational/inspections	Monthly (every 30 days)
Mechanical	Monthly (every 30 days)
Electrical	Monthly (every 30 days)
Cleaning/coating	Annually
Lubrication	As required

Table 1 – Inspection, testing, and maintenance frequency

The RTS should determine the need for additional inspection, testing, and maintenance frequencies for voice/data carrier transmission systems. A review of the following factors may be useful in making this assessment:

– OEM-recommended intervals

- Industry experience
- Operating environment/conditions
- Historical data
- Reliability-centered maintenance program development
- Failure analysis
- RTS testing and experience
- Regulatory requirements

The frequency of tasks should comply with applicable federal, state, and local regulations.

#### 3.2 Training

The RTS and/or their maintenance contractors should develop and execute training programs that provide employees with the knowledge and skills necessary to safely and effectively perform the tasks outlined in this recommended practice.

#### 3.3 Materials

The following materials are recommended for inspecting, testing, and maintaining voice/data carrier transmission systems:

- RTS-approved cleaning and lubrication materials
- Additional materials as required by the OEM and/or RTS

#### 3.4 Tools

The following tools are recommended for inspecting, testing, and maintaining voice/data carrier transmission systems:

- Multi-meter\*
- Electrostatic discharge protection equipment
- PCM error counter
- Span and repeater test set
- Cable tester (mega ohm meter)\*
- Oscilloscope\*
- Patch cords

- RTS-approved portable radio
- Standard tools carried by maintenance personnel
- Additional tools as required by the OEM and/or RTS

\* Calibrate in accordance with OEM and/or RTS requirements.

#### 3.5 Personal protective equipment

Personal protective equipment, as required by the RTS, should be worn at all times during inspection, testing, and maintenance.

#### 3.6 Safety

RTS safety rules, procedures, and practices shall be followed at all times during inspection, testing, and maintenance.

#### 3.7 Inspection, testing and maintenance procedures

Voice/data carrier transmission system inspection, testing, and maintenance may be modified for each rail transit system's requirements but should contain the steps listed in Sections 3.7.1-3.7.2 as a minimum.

#### 3.7.1 Inspection

#### 3.7.1.1 General inspection

- **3.7.1.1.1** Notify the operations control center (OCC) and/or other authorities of the inspection activities to be performed.
- **3.7.1.1.2** Inspect each piece of voice/data carrier transmission system equipment for proper condition and operation.
- **3.7.1.1.3** Follow RTS electro-static discharge protection procedures to prevent damage to the equipment.
- **3.7.1.1.4** For voice/data carrier transmission system, check for errors on span line. Ensure error rate is less than  $1 \times 10^{-6}$ . This is the maximum error rate permissible for good voice transmissions.
- **3.7.1.1.5** Test span line automatic protection switch for proper operation.
- **3.7.1.1.6** Test systems used to diagnose specific span line segments.
- **3.7.1.1.7** Notify the OCC and/or other authorities when inspection is complete.

#### 3.7.1.2 Mechanical inspection

- **3.7.1.2.1** Notify the OCC and/or other authorities of the inspection activities to be performed.
- **3.7.1.2.2** Ensure that all connections are secure and that there are no missing or damaged support brackets, fasteners and mounting hardware;
- **3.7.1.2.3** Inspect all enclosures to ensure proper sealing to prevent moisture leakage.
- **3.7.1.2.4** Notify the OCC and/or other authorities when inspection is complete.

#### 3.7.1.3 Electrical inspection

- **3.7.1.3.1** Notify the OCC and/or other authorities of the inspection activities to be performed.
- **3.7.1.3.2** Inspect cabling and wiring to ensure that it is not frayed, burned, broken, cut, or otherwise defective.
- **3.7.1.3.3** Inspect cables to ensure they do not exceed their normal bending radius and are positioned to prevent chafing or cutting.
- **3.7.1.3.4** Inspect all electrical connections for signs of corrosion, broken wires, broken connections, missing hardware, loose connections, frayed or burned wires, defective insulation and moisture.
- **3.7.1.3.5** Inspect all fuses and other electrical protection equipment for burned, separated or otherwise damaged elements and replace as required.
- **3.7.1.3.6** Perform a system self diagnostics and loop back tests.
- **3.7.1.3.7** Notify the OCC and/or other authorities when inspection is complete.

#### 3.7.2 Maintenance

- **3.7.2.1** Notify the OCC and/or other authorities of the maintenance activities to be performed.
- **3.7.2.2** Open each PCM span line housing enclosure and inspect for signs of moisture, heat discoloration or damage.
- **3.7.2.3** Perform cleaning procedures as required by OEM and/or RTS.
- **3.7.2.4** Apply corrosion inhibitor to mounting hardware as required by OEM and/or RTS.
- **3.7.2.5** Lubricate moving parts as required by OEM and/or RTS.
- **3.7.2.6** If applicable, simulate failure of primary system and verify operation of back up systems.
- **3.7.2.7** Return system to normal mode of operation.

**3.7.2.8** Notify the OCC and/or other authorities when maintenance activities are complete.

# **3.8 Correction of deficiencies**

Deficiencies identified during voice/data carrier transmission system inspection, testing, and maintenance should be corrected and documented in accordance with OEM and/or RTS requirements.

#### **3.9 Documentation**

Inspection, testing, and maintenance activities should be documented, reviewed, and filed in accordance with RTS procedures.

# Annex A

(informative)

# Bibliography

- [B1] Original equipment manufacturer (OEM) specifications for voice/data carrier transmission system inspection, testing, and maintenance.
- [B2] Rail transit system (RTS) procedures for voice/data carrier transmission system inspection, testing, and maintenance.